

DECLARATION OF COMPLIANCE

Company	Aspelin Group, Teollisuustie 18, FI-33960 Pirkkala
Production or sales	Hel-Pack Oy, Teollisuustie 18, FI-33960 Pirkkala Sataplast Oy, Suokkaantie 1, FI-32810 Kokemäki Sataplast Oy, Teollisuustie 18, FI-33960 Pirkkala Sataplast Oy, Varjolantie 14, FI-15561 Nastola Muovijaloste Oy, Muovitie 2, FI-15860 Hollola Joutsen Paino Oy, Moreenikatu 13, FI-53810 Lappeenranta
Product	ALPHATOP; ALPHACEL; GASTROPACK; DIVIPACK; SERVIPACK; SELFIPACK; MICROPACK; ARCHIPACK; ONDIPACK; PACK CHALEUR
Polymer type	PP

Eligibility for food contact

We hereby confirm that the PP-products, supplied by Aspelin Group Oy, are manufactured in accordance with the EC 2023/2006 regulation on good manufacturing practice for materials and articles intended to encounter food or food related products.

In terms of suitability for food contact, and in particular:

- COMMISSION REGULATION (EU) 2026/245 of 2 February 2026 amending Annex I to Regulation (EU) No 10/2011 as regards the authorisation or the conditions of use of several substances Commission Regulation (EU) 2024/3190 of 19 December 2024 on the use of bisphenol A (BPA) and other bisphenols and bisphenol derivatives with harmonised classification for specific hazardous properties in certain materials and articles intended to come into contact with food, amending Regulation (EU) No 10/2011 and repealing Regulation (EU) 2018/213.
- Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC.
- Commission regulation UE n° 10/2011 of 14 January 2011 relating to plastic materials and articles intended to come into contact with foodstuffs.
- COMMISSION REGULATION (EU) 2025/351 of 21 February 2025 amending Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food, amending Regulation (EU) 2022/1616 on recycled plastic materials and articles intended to come into contact with foods, and repealing Regulation (EC) No 282/2008, and amending Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food as regards recycled plastic and other matters related to quality control and manufacturing of plastic materials and articles intended to come into contact with food in the field of environment in the design and manufacture of packaging, and in particular:

Sataplast
FI09772322

Muovijaloste
FI01492254

Hel-Pack
FI27107166

Joutsen Paino
FI08080439

- REGULATION (EU) 2025/40 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 19 December 2024 on packaging and packaging waste, amending Regulation (EU) 2019/1020 and Directive (EU) 2019/904, and repealing Directive 94/62/EC
- Directive (EU) 2018/852 of the European parliament and of the council of 30 May 2018 amending Directive 94/62/EC on packaging and packaging waste
- Decree 98-638, repealed by Decree 2007-1467 and reclassified in the regulatory part of the Environment Code: Articles R543-42 to R543-52 NF EN 13428 November 2000 - Packaging - Requirements specific to manufacturing and composition - Prevention by reduction at source.
- EN 13430:2004 Packaging - Requirements for packaging recoverable by material recycling
- EN 13431:2004 Packaging - Requirements for packaging recoverable in the form of energy recovery, including specification of minimum inferior calorific value

We declare that:

The material referred to above, under normal and foreseeable conditions of use, is suitable:
Contact with all types of food products

Corrective factor: 1

Surface Volume Ratio : Our products are intended for all type of food contact for which it is not possible to calculate the real contact surface for all applications. The ratio surface/volume used to determine compliance of the material or object is 6dm² per kg of food

Heavy metal content (Directive 94/62 EC) : Based on tests

The duration and temperature of contact with foodstuffs correspond to the conditions of the following global migration tests : (OM5)

Simulating	Duration of the migration	Migration temperature	Comments
Acetic Acid 3% (B)	2 hrs	100°C	
Ethanol 10% (A)	2 hrs	100 °C	
Vegetable Oil (D2)	1 hr	121°C	

Test OM 5 covers also food contact conditions described for OM0, OM1, OM2, OM3, OM4. It represents the worst case conditions for all food simulants in contact with polyolefins.

MG0	30 min at 40 °C	Any food contact at cold or ambient temperatures and for a short duration (≤ 30 minutes).
MG1	10 J at 20 ° C	Any contact with the state Frozen and refrigerated.
MG2	10 J at 40 °c	Any long-term storage at room temperature or at a lower temperature, including heating at a maximum of 70 °c for up to 2 hours or heating at a maximum of 100 °c for up to 15 minutes.
MG3	2 hours at 70 °c	Any condition including heating at a maximum of 70 °c during Maximum of 2 hours or heating at a maximum of 100 °c during Maximum 15 minutes, not followed by long-term storage at room temperature or refrigerated.
MG4	1 hour at 100 °c	High temperature Applications for all Simulants To a maximum temperature of 100 °c.
MG5	Either 2 h at 100 °c or at the ebb temperature, i.e. 1 h at 121 °c	High temperature Applications at a maximum temperature of 121 °c

Ref number	CAS No.	Substances :
66350	85209-93-4	phosphate de 2,2'-méthylènebis (4,6-di-tert-butylphényl)lithium
39925	129228-21-3	3,3-bis(méthoxyméthyl)-2,5-diméthylhexane
39815	182121-12-6	9,9-bis(méthoxyméthyl)fluorene
55910	736150-63-3	Glycerides, Castor Oil mono-hydrogenates, Acetates
39090	/	N,N-bis(2-hydroxyethyl)alkyl (C8-C18)amine
39120	/	N,N-bis(2-hydroxyethyl)alkyl (C8-C18)amine hydrochlorides
68320	2082-79-3	octadecyl 3-(3,5-di-tert-butyl-4-hydroxyphényl)propionate
/	553-54-8	lithium benzoate
38560	7128-64-5	2,5-bis(5-tert-butyl-2-benzoxazolyl)thiophene
66360	85209-91-2	2,2'-methylene bis(4,6-di-tert-butylphényl) sodium phosphate
38507	/	cis-endo-bicyclo[2.2.1]heptane-2,3-dicarboxylic acid, salts
45704	/	cis-1,2-cyclohexanedicarboxylic acid, salts
/	557-05-1	zinc stearate
/	7429-90-5	aluminium

On the basis of the declarations of our suppliers and according to the manufactures, the material transparent PP Can contain the following dual-functionality additives:

No of without	CAS No.	Substances :
E470a	/	sodium, potassium and calcium salts of fatty acids (E470a)
E471	/	mono and diglycerides of fatty acids (E471)
E551	7631-86-9	silicium dioxide (E551)
/	/	glycerol monostearate
E470	1592-23-0	calcium stearate
E470	1592-23-0	calcium stearate
E470	1592-23-0	calcium stearate
		Not Applicable

On the basis of the declarations of our suppliers and according to the manufactures, the material transparent PP may contain the following recycled material:

Not applicable

N° RON (Recycler Operator Number)	N° RFN (Recycling Facility Number)	N° RIN (recycling installation number)	N° RAN (Recycling Process Authorisation Number)
n/a	n/a	n/a	n/a

For packaging containing cardboard, vegetable fiber or paper, please find below the specific migration tests carried out according to the applicable recommendations and regulations :

Product not concerned by the tests of paper, cardboard or vegetable fiber

Substance	CAS (if applicable)
Not applicable	

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Product

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Range

Hel-Pack
FI27107166

Reference

Joutsen Paino
FI08080439



BOITE 750CC
FOND BCK1000PR RECONDITIONNEMENT
FOND BCK1050PR RECONDITIONNEMENT
FOND BCK1500PR RECONDITIONNEMENT
FOND BCK1550PR RECONDITIONNEMENT
FOND BCK2000PR RECONDITIONNEMENT
FOND BCK2500PR RECONDITIONNEMENT
FOND BCK250 PR RECONDITIONNEMENT
FOND BCK375 PR RECONDITIONNEMENT
FOND BCK500 PR RECONDITIONNEMENT
FOND BCK750 PR RECONDITIONNEMENT
BOITE COUVERCLE CHARNIERE 1000CC
BOITE COUVERCLE CHARNIERE 1000CC
BOITE COUVERCLE CHARNIERE 1000CC
BOITE COUVERCLE CHARNIERE 1000CC
BOITE COUVERCLE CHARNIERE 1200CC
BOITE COUVERCLE CHARNIERE 1220CC
BOITE COUVERCLE CHARNIERE 1500CC
BOITE COUVERCLE CHARNIERE 1500CC
BOITE COUVERCLE CHARNIERE 1500CC
BOITE COUVERCLE CHARNIERE 1500CC
BOITE COUVERCLE CHARNIERE 1400CC
BOITE COUVERCLE CHARNIERE 1350CC
BOITE COUVERCLE CHARNIERE 1800CC
BOITE COUVERCLE CHARNIERE 250CC
BOITE COUVERCLE CHARNIERE 2500CC
BOITE COUVERCLE CHARNIERE 250CC
BOITE COUVERCLE CHARNIERE 250CC
BOITE COUVERCLE CHARNIERE 375CC
BOITE COUVERCLE CHARNIERE 375CC
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BOITE COUVERCLE CHARNIERE 500CC
BOITE COUVERCLE CHARNIERE 500CC
BOITE COUVERCLE CHARNIERE 800CC
BOITE COUVERCLE CHARNIERE 800CC
BOITE 250CC
BOITE 375 CC
BOITE 500CC
BOITE 750CC
BOITE 1000CC
BOITE 1500CC
COUVERCLES PO ARCHIPACK
COUVERCLES GO ARCHIPACK
COUVERCLE PACK CHALEUR 124X114
COUVERCLE PACK CHALEUR 138X098
COUVERCLE PACK CHALEUR 190X135
BOITE COUVERCLE CHARNIERE 1000ML
BOITE COUVERCLE CHARNIERE 1000ML
BOITE COUVERCLE CHARNIERE 800ML
COUVERCLE POUR PACK CHALEUR 108 X 082
COUVERCLE POUR PACK CHALEUR 124 X 114
COUVERCLE POUR PACK CHALEUR 138 X 098
COUVERCLE POUR PACK CHALEUR 190 X 135

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BCK750TP
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XBCK1050TPC30
XBCK1500TPC30
XBCK1550TPC30
XBCK2000TPC30
XBCK2500TPC30
XBCK250TPC30
XBCK375TPC30
XBCK500TPC30
XBCK750TPC30
OK1000
OK1050
OK1050PMC
OK1051
OK1200
OK1252
OK1500
OK1500PMC
OK1501
OK1505
OK15052C
OK15053C
OK1800
OK250
OK2505
OK250PMC
OK251
OK371
OK375
OK375PMC
OK430
OK500
OK500PMC
OK501
OK560
OK600
OK700
OK750
OK760
OK800
OK800PMC
OK801
OK830
ATP1000H10
OK1050MAP
OK1050MEP
OK500MAP
OK500MEP
OK800MAP
OK800MEP
BCKTP251PMC
BCKTP371PMC
BCKTP501PMC
BCKTP751PMC
BCKTP1001PMC
BCKTP1501PMC
COVBCK1M30PMC
COVBCK2M30PMC
XCV130
XCV140
XCV200
OK1050TPMP
OK500TPMP
OK800TPMP
XCV110
XCV130
XCV140
XCV200

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However, the guarantee may not extend:

Any subsequent changes in the composition of the product covered by this declaration, by addition of any substance of any nature;

To an implementation that may lead to denatured material;

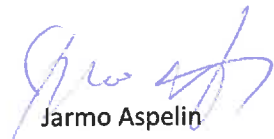
Improper use of materials

To the verification of the reciprocal compatibility of the material and the conditioned foodstuffs, which is the exclusive responsibility of the user of the packaging which processes the packaged foodstuffs in the light of its industrial process and The composition of these foodstuffs, and in particular the non-modification of the organoleptic characteristics of the conditioned foodstuffs.

This Declaration of Compliance is based on and is in accordance with our suppliers' declarations.

Declaration is valid until 08.11.2027.

Pirkkala 27.03.2026



Jarmo Aspelin
Managing Director

Disclaimer

The information contained herein is based upon data believed to be up-to-date and correct at the time of writing. It is based on our approved materials suppliers' information and declarations. It is provided for our customers and /or contractors to be able to comply with all applicable health and safety laws, regulations and orders. Customers are under an obligation to carry out a risk assessment under relevant Good Manufacturing Practices (GMP) in line with EU food contact legislation, and thus take adequate risk management measures to protect food consumers.

Since the application, conditions of use and methods of use are beyond our control, the information provided does not represent a guarantee of any kind for the properties or conformity of the product. The product's performance and its suitability for the Customer's purpose, depend on the conditions of use and the materials used. We recommend that Customers satisfy themselves that each product meets their requirements in all respect before commencing the production or use of the products in concern. There is no implied guarantee of merchantability or fitness for the purpose of the product or products described herein. The information contained herein relates exclusively to our products when used properly and not used in conjunction with any third-party materials.

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