

DECLARATION OF COMPLIANCE

Company	Aspelin Group, Teollisuustie 18, FI-33960 Pirkkala
Production or sales	Hel-Pack Oy, Teollisuustie 18, FI-33960 Pirkkala Sataplast Oy, Suokkaantie 1, FI-32810 Kokemäki Sataplast Oy, Teollisuustie 18, FI-33960 Pirkkala Sataplast Oy, Varjolantie 14, FI-15561 Nastola Muovijaloste Oy, Muovitie 2, FI-15860 Hollola Joutsen Paino Oy, Moreenikatu 13, FI-53810 Lappeenranta
Product material	Plain aluminium
Commercial name	Aluminum trays, rolls and lids

Eligibility for food contact

We hereby confirm that the aluminium based articles, supplied by Aspelin Group, are made of appropriate materials and are in conformity with the following reports, standards, and regulations.

We confirm that all products are suitable for food contact in accordance with Article 1 of the Framework Regulation (EC) 1935/2004.

The articles supplied comply with the requirements of following legal regulations and standards:

- Regulation (EC) 1935/2004 of the European parliament and of the council of 27/10/2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC
- Harmonized EU legislation is applicable in all member states
- Guideline 94/62/EC on packaging and packaging waste and its amendments 2004/12/EC and 2013/2/EC.
- Regulation (EC) No 2023/2006, On good manufacturing practice (GMP) for materials and articles intended to come into contact with food.
- EN 602:2004 (Chemical composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff)
- EN 573-3/2019: Aluminium and aluminium alloys – regarding chemical composition and kneading products
- EN 14287:2004: Aluminium and aluminium alloys – Special needs of chemical composition of products used for producing packaging and packaging elements

Lubricant

The lubrication oil used for the drawing of aluminium containers and lids is suitable for contact with food in accordance with Article 4 of Decree 76 of 18.04.2007 and with FDA 21CFR172 Subpart I (food additives permitted for direct additions to food for human consumption). The oil used for the lids and containers are constituted of non animal based materials, for use on aluminium which comes into contact with human food stuffs, in compliance with the UE Reg. 1935/2004, without any use of genetically modified organism (OGM), free of any type of Bisphenol, Phthalates, MOSH, MOAH and

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nanotechnology. The concentration limits of heavy metals, Pb, Hg, Cd, Cr^{VI} comply with Directive 94/62/EC (on packaging and packaging waste) and subsequent updates (≤ 100 ppm). No food allergenic substances are used in the manufacturing process of our products (as listed in Annex II of EC Regulation 1169/2011 (and further amendments)).

Terms of use

Containers and lids are suitable for alimentary contact according to the following precautions:

- avoid contact with strongly acid and/or strongly salty food (vinegar, lemon juice, etc.)
- over 24 hours it is recommended to store in freezer or refrigerator
- not to set to direct contact with electric parts and direct flames
- range of temperature: - 40 °C / +320 °C (in conventional oven)
- to use only in the microwaves ovens they allow the use of it.
- the tray should not touch the oven walls 2 cm minimum between the walls of the oven and the tray
- do not put only the containers in the oven.
- avoid storing the product in a damp environment

This Declaration of Compliance is based on and is in accordance with our suppliers' declarations.

Declaration is valid until 08.11.2027.

Pirkkala 08.11.2024



Jarmo Aspelin
Managing Director

Disclaimer

The information contained herein is based upon data believed to be up-to-date and correct at the time of writing. It is based on our approved materials suppliers' information and declarations. It is provided for our customers and /or contractors to be able to comply with all applicable health and safety laws, regulations and orders. Customers are under an obligation to carry out a risk assessment under relevant Good Manufacturing Practices (GMP) in line with EU food contact legislation, and thus take adequate risk management measures to protect food consumers.

Since the application, conditions of use and methods of use are beyond our control, the information provided does not represent a guarantee of any kind for the properties or conformity of the product. The product's performance and its suitability for the Customer's purpose, depend on the conditions of use and the materials used. We recommend that Customers satisfy themselves that each product meets their requirements in all respect before commencing the production or use of the products in concern. There is no implied guarantee of merchantability or fitness for the purpose of the product or products described herein. The information contained herein relates exclusively to our products when used properly and not used in conjunction with any third-party materials.

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